

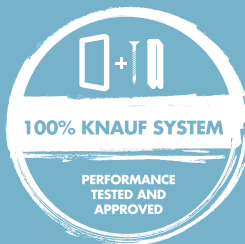
## An introduction to Jointing

Our powdered and ready-mixed jointing ranges have been developed to give the best possible results and comply with BS EN 13963: 2014. They are the ideal choice when bedding tapes and beads, and finishing joints. Can be hand or machine applied. Knauf's jointing products give you a smooth finish and are easy to sand.

## System Performance Warranty – GPDA (Gypsum Products Development Association) Product Compatibility Statement

For the purposes of preparation for decoration, gypsum based finishing products (e.g. jointing compounds and finishing plasters) can be applied to the front face of plasterboard manufactured in accordance with BS EN 520 2004 A1+ 2009, provided the products are manufactured in accordance with the current, relevant standard, e.g. Finishing Plaster – BS EN 13279-1: 2008. Jointing Materials – BS EN 13963: 2014, except where:

1. colour matching is required between plasterboard and jointing.
2. required by the manufacturer, moisture resistant plasterboard variants need to be primed prior to plastering.
3. specific finishing materials are required by the system warranty provider to maintain or achieve the system performances, for example, fire resistance and acoustic insulation.



KML100232

Speak to one of our dedicated External Sales and Technical Team members for more information on the product.

Or visit: [www.knauf.co.uk](http://www.knauf.co.uk)

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# KNAUF

## Complete Jointing Range

### Powdered and Ready-mixed Jointing, Tapes and Beads













New improved formulation

Consistent performance and  
easy to sand

Longer shelf life

**Build for the world we live in**

## Product Selector

	Product	Build up	Application
Hand applied	 Knauf Joint Filler Premium		Bed and fill to shoulders
	 Knauf Fill & Finish Premium		Bed and fill to shoulders Suitable also for patch repairs
Hand or machine applied	 Knauf Joint Cement Premium		2 coat finish
	 Knauf Fill & Finish		2 coat finish
	 Knauf Fill & Finish Light		2 coat finish

### Jointing Beads

	Dimensions		
	Metal (mm)	Paper (mm)	Length (m)
Knauf Dallas B1 External Bead	16	20.5	2.6
	16	20.5	3.0
Knauf B1 External Beaded Flex	17.5	19	3.05
Knauf Las Vegas B2 Internal Bead	9.5	16	2.6
	9.5	16	3.0
Knauf Goppinger B4 Edge Bead	12.7x24	32	2.44
Knauf Drywall Angle Bead	25x25	-	2.4
	25x25	-	3.0
Knauf Drywall Edge Bead	12.5	-	3.0
	15	-	

## Product Selector

### Jointing Compounds

	Application			Bag Details	
	Bedding Coat	Finish Coat	Patching and Repair	Sizes available	Coverage
Accelerated Set – Hand Applied	<b>Knauf Fill &amp; Finish 30 Premium</b> A fast setting multi-purpose gypsum-based compound for bedding tapes and beads as well as finishing.				
	✓	✓	✓	5kg/10kg	22.5m <sup>2</sup> /45m <sup>2</sup>
Powdered	<b>Knauf Fill &amp; Finish 60 Premium</b> A fast setting multi-purpose gypsum-based compound for bedding tapes and beads as well as finishing.				
	✓	✓	✓	5kg/10kg	22.5m <sup>2</sup> /45m <sup>2</sup>
Air-drying – Hand / Machine Applied	<b>Knauf Joint Filler Premium</b> A fast-setting gypsum compound for bedding joints by hand application.				
	✓	✗	✓	10kg/20kg	55m <sup>2</sup> /110m <sup>2</sup>
Ready-mixed	<b>Knauf Joint Cement Premium</b> A lightweight air-drying compound for bedding tapes and finishing joints by hand or machine application. Use over Knauf Joint Filler Premium.				
	✓	✓	✗	20kg	80m <sup>2</sup>
Air-drying – Hand / Machine Applied	<b>Knauf Fill &amp; Finish</b> An easy-to-sand jointing compound for bedding tapes and finishing joints in drywall partitions and ceilings.				
	✓	✓	✓	20kg	30m <sup>2</sup>
Ready-mixed	<b>Knauf Fill &amp; Finish Light</b> Lightweight ready-mixed compound for bedding tapes and finishing joints in drywall partitions and ceilings.				
	✓	✓	✓	5kg/20kg	11.25m <sup>2</sup> /45m <sup>2</sup>
Air-drying – Hand / Machine Applied	<b>Knauf Wallboard Primer</b> A surface treatment that equalises suction across joints prior to decoration. Applied with a brush or a roller.				
	N/A	N/A	N/A	12 L	133m <sup>2</sup> /tub


### Jointing Tapes

	Roll Size	
	Length (m)	Width (mm)
Knauf Joint Tape (paper)	150	51
Knauf Corner Flex Tape	30	62
Knauf Fibre Tape	90	50
Knauf Flexible Metal Tape	30.5	50

## Application Method

-   
Applying Knauf Joint Filler Premium.
-   
Bedding Knauf Joint Tape.
-   
Applying first coat of Knauf Joint Cement Premium.
-   
Applying the second coat of Knauf Joint Cement Premium.
-   
Sand to a seamless finish.
-   
Applying Knauf Wallboard Primer for tape & jointing system only.

## Why Knauf Jointing?

 'Being in close contact with our applicators on site results in an outstanding performance quality. Lump free easy mixing, soft but stable consistency, easy trowelling and easy, low dust sanding. Selected stuccos and fillers with an optimised particle distribution and tens of years' formulation experience are some of the secrets.'

Dr. Claus Peter Berneth, Head of Competence Centre, Powder Compounds at Knauf

 'It mixes nice, it covers well and it's easy to apply.'

Andrew Mansfield, AT Plastering



### System Warranty

Premium quality finishes that are less prone to chips and cracks. Included in Knauf System Performance Warranty and Gypsum Products Development Association (GPDA) Product Compatibility Statement.